

In the Claims:

- 1.(currently amended)        A shaping process for making pellets of a thermoplastic extrudable resin composition comprising a thermoplastic polymer, plasticiser and optionally further additives, the plasticiser comprising a component which is solid at room temperature, wherein the process is run at a temperature above the melting point of the plasticiser and below the melting or / plastification temperature of the thermoplastic polymer.
2. (currently amended)        A process according to claim 1, wherein the process comprises pressing, extrusion, calendaring or and / ~~or~~ compaction.
3. (currently amended)        A process according to claim 1 ~~or~~ 2, wherein the plasticiser is present in the composition in at least 5%, ~~more preferably 10%, most preferably 15%.~~
4. (currently amended)        A process according to claim 2 ~~or~~ 3, wherein the shaping process comprises extrusion.
5. (currently amended)        A process according to claim 4, wherein the temperature of the material within the extruder does not exceed a temperature which is 10°C, ~~more preferably 15°C, more preferably 30°C and most preferably 45°C~~ below the melting or / plastification temperature of the thermoplastic polymer at any time.
- 6.(currently amended)        A process according to claim 4 ~~or~~ 5, wherein the temperature of material within the extruder is at least 40°C, ~~more preferably at least 45°C, and most preferably at least 50°C.~~
- 7.(currently amended)        A process according to claim 1 ~~any one of the proceeding claims~~, wherein the particle size of the raw materials used is below 2000µm, ~~more~~

~~preferably below 1200µm, more preferably below 400µm and most preferably about 200µm.~~

8. (currently amended) A process according to claim 1 ~~according to any one of claims 1 to 7~~, wherein the plasticiser comprises a carbohydrate.
9. (currently amended) A process according to claim 8, wherein the carbohydrate is selected from ~~the group comprising~~ gluconic acids, amino sugars, sugar alcohols such as sorbitol, glucitol, mannitol, galactitol, dulcitol, xylitol, erythritol, isomaltutose and isomalt.
10. (currently amended) A process according to claim 8, wherein the carbohydrate is selected from ~~the group comprising~~ sorbitol, glucitol, mannitol, galactitol, dulcitol, xylitol, erythritol, isomaltutose and isomalt.
11. (currently amended) A process according to claim 1 ~~any one of claims 1 to 10~~, wherein the thermoplastic polymer is water-soluble or ~~+~~water dispersible.
12. (currently amended) A process according to claim ~~claims~~ 11, wherein the thermoplastic polymer comprises PVOH or a derivative thereof.
13. (currently amended) A process according to claim 1 ~~any one of claims 1 to 12~~, wherein the thermoplastic polymer comprises poly(vinylpyrrolidone), poly(acrylic acid), poly(maleic acid), a cellulose derivative (~~such as a cellulose ether / hydroxypropyl methyl cellulose~~), poly(glycolide), poly(glycolic acid), poly(lactides), poly (lactic acid) and copolymers thereof.
14. (currently amended) A process according to claim 12 ~~or 13~~, wherein the pellets are for use in injection moulding processes.

15. (currently amended)      An injection molding A process for manufacturing water soluble pouches containing a detergent formulation for use in an automatic washing machine or an automatic dishwasher according to claim 12 ~~any one of claims 12 to 14, wherein the injection moulding process is used for the manufacture of water soluble pouches intended to contain a detergent formulation for use in an automatic washing machine or in an automatic dishwasher.~~
16. (new)      A process according to claim 3, wherein the plasticiser is present in the composition in at least 10%.
17. (new)      A process according to claim 16, wherein the plasticiser is present in the composition in at least 15%.
18. (new)      A process according to claim 5, wherein the temperature of the material within the extruder does not exceed a temperature which is 15°C, below the melting or plastification temperature of the thermoplastic polymer at any time.
19. (new)      A process according to claim 18, wherein the temperature of the material within the extruder does not exceed a temperature which is 30°C, below the melting or plastification temperature of the thermoplastic polymer at any time.
20. (new)      A process according to claim 18, wherein the temperature of the material within the extruder does not exceed a temperature which is 45°C, below the melting or plastification temperature of the thermoplastic polymer at any time.